

M.S.T. TRAINING COURSE

MACHINE SETTER TRAINING

(One-day course) 9:00am TO 3:30 pm (30 minute lunch break @ 12:30pm)

OVERVIEW OF COURSE:

- Basic fundamentals on:
 - Milling
 - Turning – external
 - Turning – internal
 - Drilling
 - Tapping
- Basic knowledge introduction to:
 - Speeds & Feeds
 - Depths of cut
 - Chipbreakers
 - Grades
 - Types of coating
- Introduction to insert failure modes and solutions.
- Coolant: why, when and how.
- Basic exposure to surface finish.
- Tooling cost
 - Inserts
 - Toolholders
- A test will be completed at the end of the course
- 50% pass required to obtain a certificate

Costs: R 500/person (block booking discounts available)

Costs include:

- **Support literature for attendee.**
- **Certificate**